



Important Notes

- All data from motors fed from SABO control panels will be transmitted to the SCADA system.
- Supplies equipment (ASTM, HUBER, etc.) that is fed from its local control panel will give general signals like the ones above:
 - Remote mode
 - In operation
 - Ready to run
 - General fault
- Suppliers critical equipment (HOWDEN, GE, Janbacher, etc) that is fed from its local control panel will give all necessary data both on process and electrical SCADA.
- All motor actuated non-regulating valves will be monitored for fully open, fully closed and intermediate position. If a valve of this type receives a command to change position and doesn't in a predetermined time valve will be declared tripped and an alarm will be raised.
- All motor actuated regulating valves will be monitored for fully open, fully closed and all intermediate positions.

