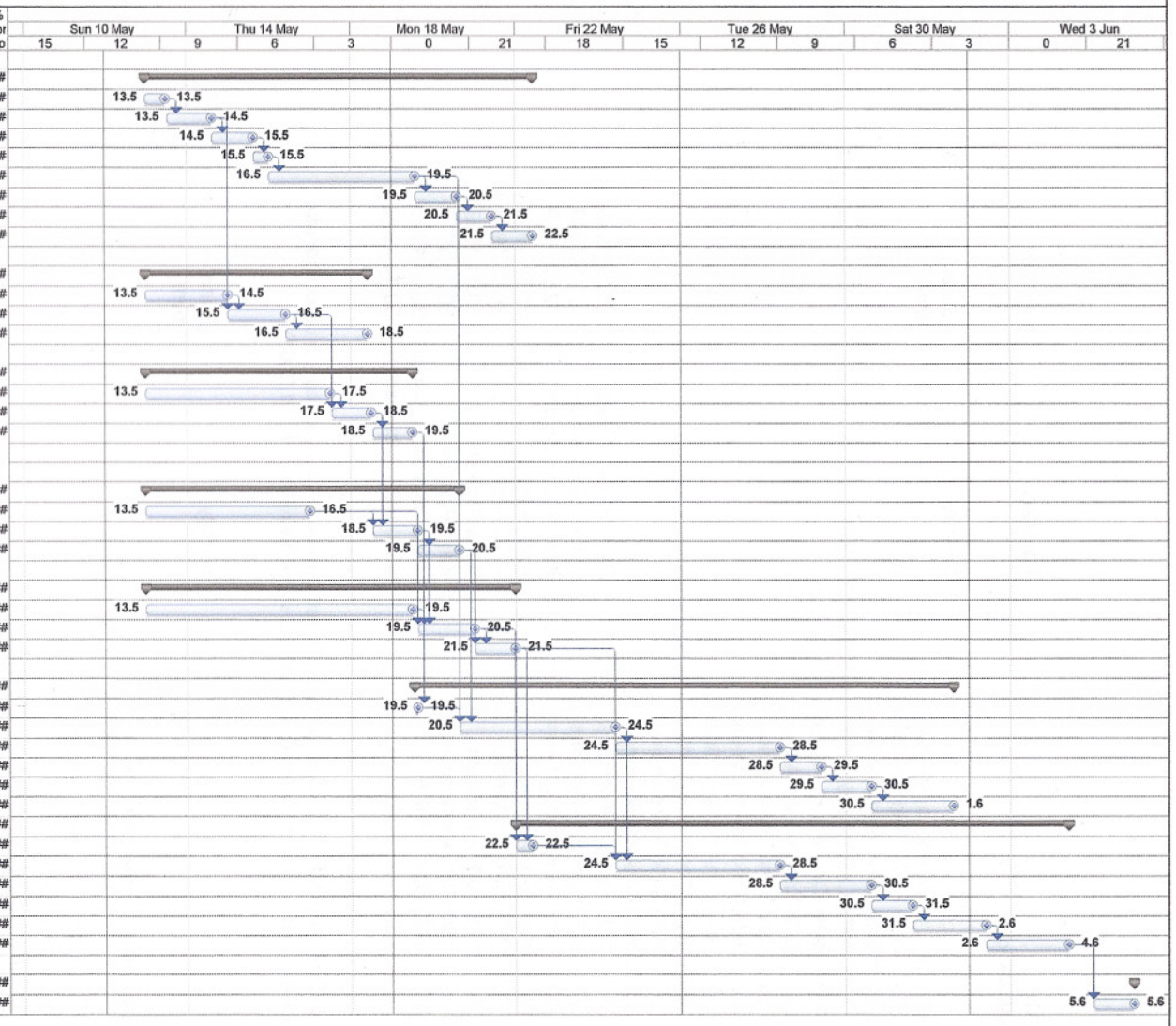
KÄRKI-INSINÖÖRIT Oy

Manufacturing schedule for Drums

ID	Task Name	Duration	Start	Finish	Resource Names	% Vor ND
1						
2	**V2-3**	**9,3 days**	**Wed 13.5.09**	**Fri 22.5.09**		##
3	Finishing the joints and radiuses	0,5 days	Wed 13.5.09	Wed 13.5.09		##
4	Stress relief (Heat treatment)	1,25 days	Wed 13.5.09	Thu 14.5.09	Furnace 1	##
5	Machining Longitudinal flgs	1 day	Thu 14.5.09	Fri 15.5.09		##
6	Assembling	0,25 days	Fri 15.5.09	Fri 15.5.09		##
7	Final machining and drilling (flanges)	3,6 days	Sat 16.5.09	Tue 19.5.09	**Schiess 1 (Big)**	##
8	Final machining and Drilling (flanges and shells)	1 day	Tue 19.5.09	Wed 20.5.09	Skoda*2 pcs	##
9	Preparations, Sandplasting	0,7 days	Wed 20.5.09	Thu 21.5.09		##
10	Rubbering, Painting, Packing	1 day	Thu 21.5.09	Fri 22.5.09		##
11						
12	**T1-1/2**	**5,25 days**	**Wed 13.5.09**	**Mon 18.5.09**		##
13	Finishing the joints and radiuses	2 days	Wed 13.5.09	Thu 14.5.09		##
14	Stress relief (Heat treatment)	1,25 days	Fri 15.5.09	Sat 16.5.09	Furnace 1	##
15	Machining Longitudinal flgs	2 days	Sat 16.5.09	Mon 18.5.09	Schiess 2	##
16						
17	**T1-2/2**	**6,5 days**	**Wed 13.5.09**	**Tue 19.5.09**		##
18	Finishing the joints and radiuses	4,5 days	Wed 13.5.09	Sun 17.5.09		##
19	Stress relief (Heat treatment)	1 day	Sun 17.5.09	Mon 18.5.09	Furnace 1	##
20	Machining Longitudinal flgs	1 day	Mon 18.5.09	Tue 19.5.09	Schiess 2	##
29						
30						
31	**T2-1/2**	**7,75 days**	**Wed 13.5.09**	**Wed 20.5.09**		##
32	Finishing the joints and radiuses	4 days	Wed 13.5.09	Sat 16.5.09		##
33	Stress relief (Heat treatment)	1,25 days	Mon 18.5.09	Tue 19.5.09	Furnace 1	##
34	Machining Longitudinal flgs	1 day	Tue 19.5.09	Wed 20.5.09	Schiess 2	##
35						
36	**T2-2/2**	**9 days**	**Wed 13.5.09**	**Thu 21.5.09**		##
37	Finishing the joints and radiuses	6,5 days	Wed 13.5.09	Tue 19.5.09		##
38	Stress relief (Heat treatment)	1,25 days	Tue 19.5.09	Wed 20.5.09	Furnace 1	##
39	Machining Longitudinal flgs	1 day	Thu 21.5.09	Thu 21.5.09	Schiess 2	##
21						
22	**T1**	**13,25 days**	**Tue 19.5.09**	**Mon 1.6.09**		##
23	Assembling	0,25 days	Tue 19.5.09	Tue 19.5.09		##
24	Final machining (flanges)	3,5 days	Wed 20.5.09	Sun 24.5.09	**Schiess 1 (Big)**	##
25	Drilling (flanges and shells)	4 days	Sun 24.5.09	Thu 28.5.09	Schiess 2	##
26	Preparations, Sandplasting	1 day	Thu 28.5.09	Fri 29.5.09		##
27	Rubbering, Painting, Packing	1,5 days	Fri 29.5.09	Sat 30.5.09		##
28	Transport to BSP	2 days	Sat 30.5.09	Mon 1.6.09		##
40	**T2**	**13,25 days**	**Fri 22.5.09**	**Thu 4.6.09**		##
41	Assembling	0,25 days	Fri 22.5.09	Fri 22.5.09		##
42	Final machining and drilling (big flg & shell)	4 days	Sun 24.5.09	Thu 28.5.09	**Schiess 1 (Big)**	##
43	Final machining and drilling (flg)	2,5 days	Thu 28.5.09	Sat 30.5.09	**Schiess 1 (Big)**	##
44	Preparations, Sandplasting	1 day	Sat 30.5.09	Sun 31.5.09		##
45	Rubbering, Painting, Packing	1,5 days	Sun 31.5.09	Tue 2.6.09		##
46	Transport to BSP	2 days	Tue 2.6.09	Thu 4.6.09		##
47						
48	**V+T Invoiced**	**1 day?**	**Fri 5.6.09**	**Fri 5.6.09**		##
49	Docks completed, provided	1 day?	Fri 5.6.09	Fri 5.6.09		##



Minerals projects
Date: Mon 16.11.09

Task | Milestone | Rolled Up Task | Rolled Up Progress | External Tasks | Group By Summary
Progress | Summary | Rolled Up Milestone | Split | Project Summary | Deadline